SAFETY DATA SHEET



Category 1A

1. Identification

Product identifier TIXOGEL® VP

Other means of identification

Synonyms Organoclay

TIXOGEL® products are rheological additives used for gelling efficiency in oil based paints, stains, Recommended use

alkyd enamels and primers, epoxy systems and numerous other hydrophobic systems.

Recommended restrictions

Manufacturer/Importer/Supplier/Distributor information

Manufacturer

Address BYK Additives Inc.

1212 Church Street, Gonzales

TX 78629 USA

Telephone number +1 (830) 672 2891 Website www.byk.com

e-mail address MSDSInfo.BYK.Additives@altana.com

Emergency number CHEMTREC (International): +1 (703) 527 3887

CHEMTREC (US): (800) 424 - 9300

2. Hazard(s) identification

Physical hazards Not classified. **Health hazards** Carcinogenicity

Environmental hazards Not classified. Combustible dust **OSHA** defined hazards

Label elements



Signal word Danger

Hazard statement

May form combustible dust concentrations in air.

H350 May cause cancer.

Precautionary statement

Prevention

Prevent dust accumulation to minimize explosion hazard.

Obtain special instructions before use. P201

Do not handle until all safety precautions have been read and understood. P202 Keep away from heat/sparks/open flames/hot surfaces. - No smoking. P210

Keep container tightly closed. P233

Ground/bond container and receiving equipment. P240

Wash thoroughly after handling. P264

Wear protective gloves/protective clothing/eye protection/face protection. P280

Response

If exposed or concerned: Get medical advice/attention. P308 + P313 Take off contaminated clothing and wash before reuse. P362 In case of fire: Use appropriate media to extinguish. P370 + P378

Storage

Store locked up. P405

Disposal

P501 Dispose of contents/container (in accordance with related regulations).

Hazard(s) not otherwise

WARNING! May form combustible dust concentrations in air (during processing) Material can be classified (HNOC)

slippery when wet.

Supplemental information None.

3. Composition/information on ingredients

Substances

Chemical name	Common name and synonyms	CAS number	%
Quaternary Ammonium		68953-58-2	97 - 100
Compounds, Bis(hydrogenated			
Tallow Alkyl)dimethyl, Salts With			
Bentonite			
Quartz		14808-60-7	< 3

^{*}Designates that a specific chemical identity and/or percentage of composition has been withheld as a trade secret.

4. First-aid measures

Inhalation If dust from the material is inhaled, remove the affected person immediately to fresh air. Call a

physician if symptoms develop or persist.

Skin contact Wash off with soap and water. Get medical attention if irritation develops and persists. Take off

contaminated clothing and wash before reuse.

Do not rub eyes. Immediately flush eyes with plenty of water for at least 15 minutes. Remove Eye contact

contact lenses, if present and easy to do. Get medical attention if irritation develops and persists.

Rinse mouth with water. Get medical attention if symptoms occur. If ingestion of a large amount Ingestion

None known. Dusts may irritate the respiratory tract, skin and eyes.

does occur, seek medical attention.

Most important symptoms/effects, acute and

delayed

Indication of immediate medical attention and special treatment needed

Provide general supportive measures and treat symptomatically. Keep victim under observation.

Symptoms may be delayed.

General information Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves. IF exposed or concerned: Get medical advice/attention. No hazards which

require special first aid measures.

5. Fire-fighting measures

Water fog. Foam. Dry chemical powder. Carbon dioxide (CO2). Apply extinguishing media Suitable extinguishing media

carefully to avoid creating airborne dust. Use fire-extinguishing media appropriate for surrounding

materials.

Unsuitable extinguishing media

Do not use water jet as an extinguisher, as this will spread the fire.

Specific hazards arising from the chemical

Explosion hazard: Avoid generating dust; fine dust dispersed in air in sufficient concentrations and in the presence of an ignition source is a potential dust explosion hazard. During fire, gases hazardous to health may be formed.

Take precautionary measures against static discharge.

Material can be slippery when wet.

Special protective equipment and precautions for firefighters Self-contained breathing apparatus and full protective clothing must be worn in case of fire.

Fire fighting

equipment/instructions

In case of fire: Evacuate area. Fight fire remotely due to the risk of explosion. In case of fire and/or

explosion do not breathe fumes.

Specific methods General fire hazards Use standard firefighting procedures and consider the hazards of other involved materials. High concentration of airborne dust may form explosive mixture with air. This product is

combustible at high temperatures.

Material can be slippery when wet

6. Accidental release measures

Personal precautions. protective equipment and emergency procedures

Keep unnecessary personnel away. Keep people away from and upwind of spill/leak. Dust deposits should not be allowed to accumulate on surfaces, as these may form an explosive mixture if they are released into the atmosphere in sufficient concentration. Use only non-sparking tools. Avoid inhalation of dust from the spilled material. Use a NIOSH/MSHA approved respirator if there is a risk of exposure to dust/fume at levels exceeding the exposure limits.

Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Ensure adequate ventilation. Local authorities should be advised if significant spillages cannot be contained. For personal protection, see section 8 of the SDS.

Methods and materials for containment and cleaning up

Eliminate all ignition sources (no smoking, flares, sparks, or flames in immediate area). Take precautionary measures against static discharge. Use only non-sparking tools. Avoid dispersal of dust in the air (i.e., clearing dust surfaces with compressed air). Stop the flow of material, if this is without risk.

Large Spills: Wet down with water and dike for later disposal. Shovel the material into waste container. If sweeping of a contaminated area is necessary use a dust suppressant agent which does not react with the product. Collect dust using a vacuum cleaner equipped with HEPA filter.

Minimize dust generation and accumulation. Prevent entry into waterways, sewer, basements or confined areas. Following product recovery, flush area with water

Small Spills: Sweep up or vacuum up spillage and collect in suitable container for disposal.

Never return spills to original containers for re-use. Dust Deposits should not be allowed to accumulate on surfaces, as these may form an explosive mixture if they are released into the atmosphere in sufficient concentration.

Nonsparking tools should be used. For waste disposal, see section 13 of the SDS.

Environmental precautions

No special environmental precautions required.

Type

Prevent further leakage or spillage if safe to do so. Avoid discharge into drains, water courses or onto the ground. Do not flush into surface water. Do not let product enter drains.

7. Handling and storage

Precautions for safe handling

Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Keep away from heat/sparks/open flames/hot surfaces. - No smoking. Explosion-proof general and local exhaust ventilation. Avoid significant deposits of material, especially on horizontal surfaces, which may become airborne and form combustible dust clouds and may contribute to secondary explosions. Routine housekeeping should be instituted to ensure that dusts do not accumulate on surfaces. Dry powders can build static electricity charges when subjected to the friction of transfer and mixing operations. Provide adequate precautions, such as electrical grounding and bonding, or inert atmospheres. Do not breathe dust from this material. Avoid contact with skin and eyes. Avoid prolonged exposure. Should be handled in closed systems, if possible. In case of insufficient ventilation, wear suitable respiratory equipment. Wear appropriate personal protective equipment. Observe good industrial hygiene practices.

Conditions for safe storage, including any incompatibilities

Protect from moisture. Avoid dust formation. Store locked up. Keep away from heat, sparks and open flame. Keep containers tightly closed in a dry, cool and well-ventilated place. Guard against dust accumulation of this material. Store away from incompatible materials (see Section 10 of the SDS).

Value

Form

8. Exposure controls/personal protection

Occupational exposure limits

Components

US. OSHA Table Z-3 (29 CFR 1910.1000)

Components	туре	value	FOIII
Quartz (14808-60-7)	TWA	0.1 mg/m3 0.3 mg/m3	Respirable. Total dust.
US. OSHA Table Z-1 Limits for Air	Contaminants (29 CFR 1910.1000)	•	
Additional components	Туре	Value	Form
Nuisance dust. (CAS:N/A)	PEL	5 mg/m3	Respirable fraction.
	T\A/A	15 mg/m3	Total dust.
	TWA	15 mppcf 5 mg/m3	Respirable fraction.
		15 mg/m3	Respirable fraction. Total dust.
		50 mppcf	Total dust.
		эо ттррст	Total dust.
US. ACGIH Threshold Limit Values	S		
Components	Туре	Value	Form
Quartz (14808-60-7)	TWA	0.025 mg/m3	Respirable fraction.
US. ACGIH Threshold Limit Values	3	0	•
Additional components	Туре	Value	Form
Nuisance dust. (CAS:N/A)	TWA	10 mg/m3	Inhalable particles.
,		3 mg/m3	Respirable particles.
US. NIOSH: Pocket Guide to Chem	ical Hazards		
	_	Malasa	
Components	Туре	Value	Form

Material name: TIXOGEL® VP

Biological limit values

Exposure guidelines

No biological exposure limits noted for the ingredient(s).

Occupational exposure to nuisance dust (total and respirable) and respirable crystalline silica

should be monitored and controlled.

Appropriate engineering controls

Explosion-proof general and local exhaust ventilation. Good general ventilation (typically 10 air changes per hour) should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level. Ventilation should be sufficient to effectively remove and prevent buildup of any dusts or fumes that may be generated during handling or thermal processing. If engineering measures are not sufficient to maintain concentrations of dust particulates below the Occupational Exposure Limit (OEL), suitable respiratory protection must be worn. Use only appropriately classified electrical equipment and powered industrial trucks.

Ensure that dust-handling systems (such as exhaust ducts, dust collectors, vessels, and processing equipment) are designed in a manner to prevent the escape of dust into the work area (i.e., there is no leakage from the equipment).

It is recommended that all dust control equipment such as local exhaust ventilation and material transport systems involved in handling of this product contain explosion relief vents or an explosion suppression system or an oxygendeficient environment.

Individual protection measures, such as personal protective equipment

Eye/face protection Wear safety glasses with side shields.

Use tight fitting goggles if dust is generated.

Skin protection

Wear appropriate chemical resistant gloves. Use protective skin cream before handling the Hand protection

product. Prolonged and/or repeated skin contact with this product may cause irritation/dermatitis.

Other Wear suitable protective clothing. Normal work clothing (long sleeved shirts and long pants) is

recommended.

If engineering controls do not maintain airborne concentrations below recommended exposure Respiratory protection

limits (where applicable) or to an acceptable level (in countries where exposure limits have not been established), an approved respirator must be worn. Use a NIOSH/MSHA approved respirator

if there is a risk of exposure to dust/fume at levels exceeding the exposure limits.

Thermal hazards Not available.

General hygiene considerations

Do not breathe dust. When using, do not eat, drink or smoke. Avoid contact with eyes. Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants.

9. Physical and chemical properties

Powder. **Appearance** Solid. **Physical state Form** Powder. Color Off-white. Odor Odorless. **Odor threshold** Not applicable pН Not available. Melting point/freezing point Not applicable

Initial boiling point and boiling

range

Not applicable

Flash point Not applicable Not applicable **Evaporation rate** Flammability (solid, gas) Not applicable Upper/lower flammability or explosive limits

Flammability limit - lower

(%)

>= 0.1 g/l

Flammability limit - upper

Not applicable

Explosive limit - lower (%) Not applicable Explosive limit - upper (%) Not applicable Vapor pressure Not applicable Vapor density Not applicable Relative density Not available.

Material name: TIXOGEL® VP 323 Version #: 07 Revision date: Jan-09-2015 Issue date: Jan-09-2015 SDS US

Solubility(ies)

Insoluble Solubility (water)

374 °F (190 °C) Thin Film Ignition Auto-ignition temperature

Decomposition temperature Not applicable Not applicable **Viscosity**

Other information

1.40 - 1.80 g/cm³ **Bulk density** Percent volatile 0 % estimated 1.40 - 1.80 Specific gravity

10. Stability and reactivity

The product is stable and non-reactive under normal conditions of use, storage and transport. Reactivity

Chemical stability Material is stable under normal conditions.

Possibility of hazardous No dangerous reaction known under conditions of normal use. Hazardous polymerization does not

reactions

occur. Conditions to avoid Keep away from heat, sparks and open flame. Avoid dust close to ignition sources. Exposure to

moisture.

Contact with incompatible materials. Avoid dispersal of dust in the air (i.e., clearing dust surfaces

with compressed air). Minimize dust generation and accumulation.

Incompatible materials None known.

Hazardous decomposition

products

No dangerous reaction known under conditions of normal use. No hazardous decomposition

products are known.

11. Toxicological information

Information on likely routes of exposure

Inhalation of dusts may cause respiratory irritation. Prolonged inhalation may be harmful. Inhalation

Skin contact No adverse effects due to skin contact are expected.

Dust in the eyes will cause irritation. Eye contact Expected to be a low ingestion hazard. Ingestion

Symptoms related to the physical, chemical and toxicological characteristics Dusts may irritate the respiratory tract, skin and eyes.

Information on toxicological effects

Acute toxicity

Product	Species	Test Results	
TIXOGEL® VP			
Acute			
Dermal			
LD50	Rat	2061.8557 mg/kg, 24 hours estimated	
Inhalation			
LC50	Rat	206.1856 mg/l estimated	
Oral			
LD50	Rat	5154.6392 mg/kg, 24 hours estimated	
Components	Species	Test Results	

Quaternary Ammonium Compounds,

Bis(hydrogenated Tallow Alkyl)dimethyl, Salts With

Bentonite (CAS 68953-58-2)

Acute Dermal

LD50 Rat > 2000 mg/kg, 24 hours

Inhalation

LC50 Rat > 200 mg/l

Oral

LD50 Rat > 5000 mg/kg, 24 hours

Skin corrosion/irritation Prolonged skin contact may cause temporary irritation.

^{*} Estimates for product may be based on additional component data not shown.

Serious eye damage/eye

irritation

Dust in the eyes will cause irritation.

Respiratory or skin sensitization

Not available. Respiratory sensitization

Skin sensitization This product is not expected to cause skin sensitization.

Germ cell mutagenicity No data available to indicate product or any components present at greater than 0.1% are

mutagenic or genotoxic.

May cause cancer. Occupational exposure to respirable dust and respirable crystalline silica Carcinogenicity

should be monitored and controlled.

IARC Monographs. Overall Evaluation of Carcinogenicity

Quartz (CAS 14808-60-7) 1 Carcinogenic to humans.

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)

Not listed.

US. National Toxicology Program (NTP) Report on Carcinogens

Quartz (CAS 14808-60-7) Known To Be Human Carcinogen.

This product is not expected to cause reproductive or developmental effects. Reproductive toxicity

Specific target organ toxicity -

single exposure

Not classified.

Specific target organ toxicity -

repeated exposure

Not classified.

Aspiration hazard

Not available.

Prolonged inhalation may be harmful. Prolonged exposure may cause chronic effects. **Chronic effects**

Overexposure to dust may result in pneumocononiosis, a respiratory disease caused by inhalation of mineral dust, which can lead to fibrotic changes to the lung tissue, or silicosis, a respiratory disease caused by inhalation of silica dust, which can lead to inflammation and fibrosis of the lung

tissue.

Occupational exposure to nuisance dust (total and respirable) and respirable crystalline silica

should be monitored and controlled.

Species

12. Ecological information

Ecotoxicity

Not expected to be harmful to aquatic organisms. The product is not classified as environmentally hazardous. However, this does not exclude the possibility that large or frequent spills can have a harmful or damaging effect on the environment.

Test Results

Components
Quaternary Ammonium Compounds,
Bis(hydrogenated Tallow Alkyl)dimethyl, Salts

With Bentonite (CAS 68953-58-2)

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Algae	EC50	Selenastrum capricornutum (alga)	> 100 mg/l, 72 hours Growth rate
			> 100 mg/l, 72 hours Growth rate
Crustacea	EC50	Daphnia	> 100 mg/l, 48 hours OECD 202
	NOEC	Daphnia	> 100 mg/l, 48 hours OECD 202
Fish	LC50	Zebra danio (Danio rerio)	> 100 mg/l, 96 hours
	NOEC	Zebra danio (Danio rerio)	> 100 mg/l, 96 hours

^{*} Estimates for product may be based on additional component data not shown.

Persistence and degradability Not inherently biodegradable. No data is available on the degradability of this product.

Bioaccumulative potential No data available.

Mobility in soil No data available. Bentonite is almost insoluble and thus presents a low mobility in most soils

Other adverse effects No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation potential, endocrine disruption, global warming potential) are expected from this component. An environmental hazard cannot be excluded in the event of unprofessional handling or disposal. Not

expected to be harmful to aquatic organisms.

13. Disposal considerations

Collect and reclaim or dispose in sealed containers at licensed waste disposal site. Dispose of **Disposal instructions**

contents/container in accordance with local/regional/national/international regulations.

Local disposal regulations

Dispose in accordance with all applicable regulations.

Hazardous waste code The waste code should be assigned in discussion between the user, the producer and the waste

disposal company.

Waste from residues / unused

products

Material should be recycled if possible.

Empty containers or liners may retain some product residues. This material and its container must

be disposed of in a safe manner (see: Disposal instructions). Dispose of in accordance with local regulations. Can be landfilled, when in compliance with local regulations.

Contaminated packaging Empty containers should be taken to an approved waste handling site for recycling or disposal.

Since emptied containers may retain product residue, follow label warnings even after container is

emptied.

14. Transport information

DOT

Not regulated as dangerous goods.

IATA

Not regulated as dangerous goods.

IMDG

Not regulated as dangerous goods.

Transport in bulk according to

Not applicable.

Annex II of MARPOL 73/78 and

the IBC Code

15. Regulatory information

US federal regulations

This product is a "Hazardous Chemical" as defined by the OSHA Hazard Communication

Standard, 29 CFR 1910.1200.

All components are on the U.S. EPA TSCA Inventory List.

CERCLA Hazardous Substance List (40 CFR 302.4)

Not listed.

SARA 304 Emergency release notification

Not regulated.

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)

Not listed.

Superfund Amendments and Reauthorization Act of 1986 (SARA)

Hazard categories Immediate Hazard - No

Delayed Hazard - Yes Fire Hazard - Yes Pressure Hazard - No Reactivity Hazard - No

SARA 302 Extremely hazardous substance

Not listed.

SARA 311/312 Hazardous

Yes

chemical

SARA 313 (TRI reporting)

Not regulated.

Other federal regulations

Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List

Not regulated.

Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)

Not regulated.

Safe Drinking Water Act

Not regulated.

(SDWA)

US state regulations

US - Massachusetts RTK - Substance: Listed substance

Quartz (CAS 14808-60-7)

US. California Controlled Substances. CA Department of Justice (California Health and Safety Code Section 11100)

Not listed

US. New Jersey Worker and Community Right-to-Know Act

Quartz (CAS 14808-60-7)

US. Pennsylvania Worker and Community Right-to-Know Law

Quartz (CAS 14808-60-7)

US. California Proposition 65

WARNING: This product contains a chemical known to the State of California to cause cancer.

US - California Proposition 65 - CRT: Listed date/Carcinogenic substance

Quartz (CAS 14808-60-7) Listed: October 1, 1988

Material name: TIXOGEL® VP

International Inventories

Country(s) or region	Inventory name	On inventory (yes/no)*
Australia	Australian Inventory of Chemical Substances (AICS)	Yes
Canada	Domestic Substances List (DSL)	Yes
Canada	Non-Domestic Substances List (NDSL)	No
China	Inventory of Existing Chemical Substances in China (IECSC)	Yes
Europe	European Inventory of New and Existing Chemicals (EINECS)	Yes
Europe	European List of Notified Chemical Substances (ELINCS)	No
Japan	Inventory of Existing and New Chemical Substances (ENCS)	Yes
Korea	Existing Chemicals List (ECL)	Yes
New Zealand	New Zealand Inventory	Yes
Philippines	Philippine Inventory of Chemicals and Chemical Substances (PICCS)	Yes
United States & Puerto Rico	Toxic Substances Control Act (TSCA) Inventory	Yes

Toxic Substances Control Act (TSCA) Inventory A "Yes" indicates that all components of this product comply with the inventory requirements administered by the governing country(s)

16. Other information, including date of preparation or last revision

Jan-09-2015 Issue date **Revision date** Jan-09-2015

Version #

Further information

Disclaimer

In 1997, IARC (the International Agency for Research on Cancer) concluded that crystalline silica inhaled from occupational sources can cause lung cancer in humans. However in making the overall evaluation, IARC noted that "carcinogenicity was not detected in all industrial circumstances studied. Carcinogenicity may be dependent on inherent characteristics of the crystalline silica or on external factors affecting its biological activity or distribution of its polymorphs." (IARC Monographs on the evaluation of the carcinogenic risks of chemicals to humans, Silica, silicates dust and organic fibres, 1997, Vol. 68, IARC, Lyon, France.)

In June 2003, SCOEL (the EU Scientific Committee on Occupational Exposure Limits) concluded that the main effect in humans of the inhalation of respirable crystalline silica dust is silicosis. "There is sufficient information to conclude that the relative risk of lung cancer is increased in persons with silicosis (and, apparently, not in employees without silicosis exposed to silica dust in quarries and in the ceramic industry). Therefore, preventing the onset of silicosis will also reduce the cancer risk..." (SCOEL SUM Doc 94-final, June 2003)

According to the current state of the art, worker protection against silicosis can be consistently assured by respecting the existing regulatory occupational exposure limits.

Occupational exposure to respirable dust and respirable crystalline silica should be monitored and controlled.

Workers (and your customers or users in the case of resale) should be informed of the potential presence of respirable dust and respirable crystalline silica as well as their potential hazards. Appropriate training in the proper use and handling of this material should be provided as required under applicable regulations. Refer to NFPA 654, Standard for the Prevention of Fire and Dust Explosions from the Manufacturing, Processing, and Handling of Combustible Particulate Solids,

for safe handling.

The information in the sheet was written based on the best knowledge and experience currently

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document accuracy if the revision date has exceeded 3 years.

Revision Information Product and Company Identification: Synonyms

> Composition / Information on Ingredients: Ingredients Physical & Chemical Properties: Multiple Properties

Regulatory Information: United States HazReg Data: International Inventories

GHS: Classification

REACH: Registration Substance